



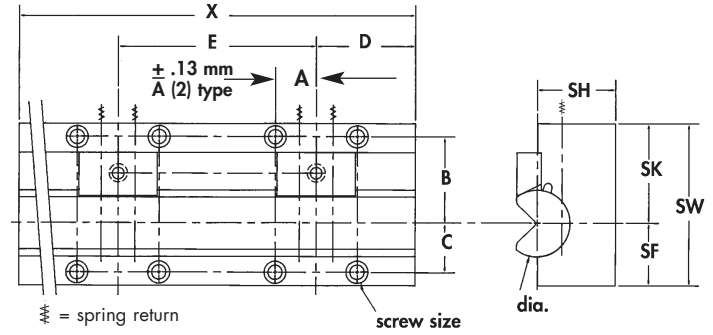
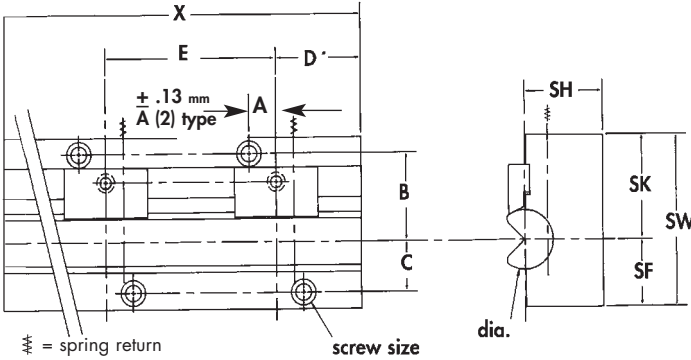
READY High Production Benders - Metric: Custom Lengths

- READY's CNC grinding technology, delivers lengths up to 914.4 mm long at attractive prices.
- Longer lengths achieved by butting two or more units end-to-end, .25 mm gap.

- Now available up to 914.4 mm long.
- Specify your desired length (X) and READY will deliver.
- This is an inch product, the same as READY High Production Benders - Inch on pages 6 to 8, except with metric mounting holes.

RMC 62, 100 and 150 Repeating Hole Patterns
(for 15.88, 25.4 and 38.1 mm Diameter Rockers)

RMC 200, 250 and 300 Repeating Hole Patterns
(for 50.8, 63.5, 76.2 mm Diameter Rockers)



All dimensions are in millimeters, unless noted otherwise.

Minimum/Maximum Lengths:

- Charts and drawings showing hole locations, etc., start at nominal lengths. Custom lengths start very short, at catalog Gib Length (GL) dimensions.
- Mounting hole patterns for shorter, custom lengths are available upon request by application.
 - RMC 62** Minimum 29 mm (GL) Maximum 609.6 mm
 - RMC 100** Minimum 39 mm (GL) Maximum 609.6 mm
 - RMC 150** Minimum 51 mm (GL) Maximum 914.4 mm
 - RMC 200** Minimum 64 mm (GL) Maximum 914.4 mm
 - RMC 250** Minimum 77 mm (GL) Maximum 914.4 mm
 - RMC 300** Minimum 89 mm (GL) Maximum 914.4 mm

3. PLEASE NOTE: Standard in stock lengths of READY High Production Benders are cataloged on page 17. These ship fast and cost less. The READY Bender® - Metric, pages 14 and 15, is available in custom lengths and can further reduce your tooling budget.

NOTE:

- Counterbored holes standard, tapped available as specials.

Model and Rocker Diameter	X Length	A	B	C	D	E	SHCS size
RMC 62 15.88mm dia.	lengths 152.4 - 305 mm	9.00	30.00	14.00	X / 8	X / 4	M4
RMC 100 25.4mm dia.		12.00	37.50	21.50	X / 8	X / 4	M6
RMC 150 38.1mm dia.		17.00	50.00	30.00	X / 6	X / 3	M8
RMC 62 15.88mm dia.	lengths 317.5 - 609.6 mm	9.00	30.00	14.00	X / 12	X / 6	M4
RMC 100 25.4mm dia.		12.00	37.50	21.50	X / 12	X / 6	M6
RMC 150 38.1mm dia.		17.00	50.00	30.00	X / 10	X / 5	M8
RMC 62 15.88mm dia.	lengths 622.3 - 914.4 mm	9.00	30.00	14.00	X / 16	X / 8	M4
RMC 100 25.4mm dia.		12.00	37.50	21.50	X / 16	X / 8	M6
RMC 150 38.1mm dia.		17.00	50.00	30.00	X / 14	X / 7	M8
RMC 200 50.8mm dia.	lengths 203.2 - 305 mm	31.50	66.00	37.50			M10
RMC 250 63.5mm dia.		35.00	79.00	44.00	X / 4	X / 2	M12
RMC 300 76.2mm dia.		40.00	92.50	57.00			M12
RMC 200 50.8mm dia.	lengths 317.5 - 609.6 mm	31.50	66.00	37.50			M10
RMC 250 63.5mm dia.		35.00	79.00	44.00	X / 6	X / 3	M12
RMC 300 76.2mm dia.		40.00	92.50	57.00			M12
RMC 200 50.8mm dia.	lengths 622.3 - 914.4 mm	31.50	66.00	37.50			M10
RMC 250 63.5mm dia.		35.00	79.00	44.00	X / 10	X / 5	M12
RMC 300 76.2mm dia.		40.00	92.50	57.00			M12

Selecting the right Bender is as easy as 1...2...3

Fax or email this worksheet for **FAST QUOTES**

benders@readytechnology.com

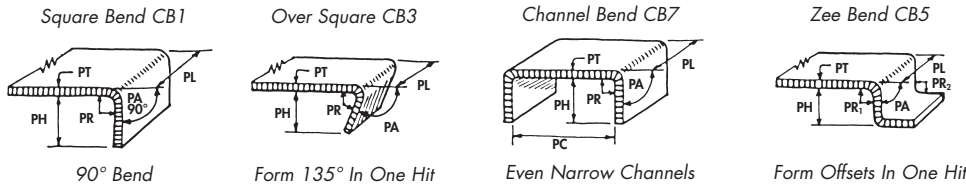
1 Company: _____
 Contact Name: _____ Title: _____
 Address: _____
 City, State, Zip: _____
 Telephone: _____ Fax: _____
 Other Contacts: _____

2 Please describe your application

This will be formed in (please check)

Stamping Die Automated Machine Press Brake, tonnage of press brake _____

Here are some of the most popular applications:



Annual production _____

Type of material formed _____

Tensile strength _____

CB = Classified Bend # _____

PT = Part Material Thickness _____

PL = Part Length (bent leg) _____

PA = Part Angle (degrees of bend) _____

PH = Part Height (bent leg) _____

PR = Part Radius _____

PC = Part Channel (inside) _____

Are tool marks* on part acceptable? _____

*We specialize in forming even prepaint without tool marks.

Notes

3 Please Quote:

Stamping Dies

- Ready makes determination
- The READY Bender
- Ready High Production Bender
- Ready Bender - Metric
- Ready High Production Bender - Metric
- Compact Benders

Press Brake Tooling

- Rotary Bender Press Brake Tools
- Conventional Vee Die Brake Tools
- Special Brake Tooling per print

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Classified Bends (CB)

