

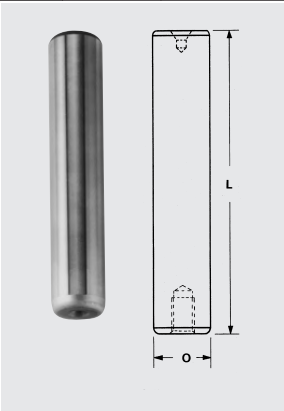
Precision Pin Selection Guide

Nominal Pin Diameter O	Length L	Catalog Number
19	100	5-1910-82
	110	5-1911-82
	120	5-1912-82
	130	5-1913-82
	140	5-1914-82
	150	5-1915-82
	160	5-1916-82
	170	5-1917-82
	180	5-1918-82
	190	5-1919-82
200	5-2120-82	
25	100	5-2510-82
	110	5-2511-82
	120	5-2512-82
	130	5-2513-82
	140	5-2514-82
	150	5-2515-82
	160	5-2516-82
	170	5-2517-82
	180	5-2518-82
	190	5-2519-82
	200	5-2520-82
	220	5-2522-82
	240	5-2524-82
	260	5-2526-82
280	5-2528-82	
32	130	5-3213-82
	140	5-3214-82
	150	5-3215-82
	160	5-3216-82
	170	5-3217-82
	180	5-3218-82
	190	5-3219-82
	200	5-3220-82
	220	5-3222-82
	240	5-3224-82
260	5-3226-82	
280	5-3228-82	
320	5-3232-82	

Nominal Pin Diameter O	Length L	Catalog Number
40	130	5-4013-82
	140	5-4014-82
	150	5-4015-82
	160	5-4016-82
	170	5-4017-82
	180	5-4018-82
	190	5-4019-82
	200	5-4020-82
	220	5-4022-82
	240	5-4024-82
260	5-4026-82	
280	5-4028-82	
320	5-4032-82	
360	5-4036-82	
50	160	5-5016-82
	180	5-5018-82
	200	5-5020-82
	220	5-5022-82
	240	5-5024-82
	260	5-5026-82
	280	5-5028-82
	320	5-5032-82
	330	5-5033-82
	360	5-5036-82
400	5-5040-82	
450	5-5045-82	
63	200	5-6320-82
	220	5-6322-82
	240	5-6324-82
	260	5-6326-82
	280	5-6328-82
	320	5-6332-82
	360	5-6336-82
	400	5-6340-82
	450	5-6345-82
	500	5-6350-82
80	240	5-8024-82
	260	5-8026-82
	280	5-8028-82
	320	5-8032-82
	360	5-8036-82
	400	5-8040-82
	450	5-8045-82
	500	5-8050-82

Demountable Pin Selection Guide

O	B	E	Length F	Catalog Number
19	25.6	20	70	5-1907-83
			80	5-1908-83
			90	5-1909-83
			100	5-1910-83
			110	5-1911-83
			120	5-1912-83
			130	5-1913-83
			140	5-1914-83
			150	5-1915-83
			160	5-1916-83
25	32.6	24	70	5-2507-83
			80	5-2508-83
			90	5-2509-83
			100	5-2510-83
			110	5-2511-83
			120	5-2512-83
			130	5-2513-83
			140	5-2514-83
			150	5-2515-83
			160	5-2516-83
170	5-2517-83			
180	5-2518-83			
200	5-2520-83			
32	40.6	30	90	5-3209-83
			100	5-3210-83
			110	5-3211-83
			120	5-3212-83
			130	5-3213-83
			140	5-3214-83
			150	5-3215-83
			160	5-3216-83
			170	5-3217-83
			180	5-3218-83
200	5-3220-83			
220	5-3222-83			
240	5-3224-83			
280	5-3228-83			
40	50.8	37	100	5-4010-83
			110	5-4011-83
			120	5-4012-83
			130	5-4013-83
			140	5-4014-83
			150	5-4015-83
			160	5-4016-83
			170	5-4017-83
			180	5-4018-83
			200	5-4020-83
220	5-4022-83			
240	5-4024-83			
280	5-4028-83			



Guide Pin Tap Sizes		Recommended Seating Torque
Nominal Pin Diameter O	Tap Size	Kg-M
25 - 32	M6	0.90
40 - 80	M10	4.40