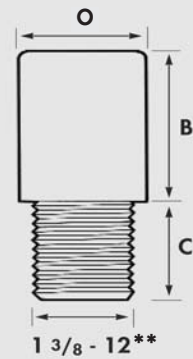


Ground Plate Specifications

- **AISI 1020 Mild Steel Plate** - 21 sizes in stock, from 1/2" to 4".
- **Blanchard Grinding Available** - call for details.
- **Also available in aluminum** - not stocked, specify grade.
- **Send us your prints** - Our email is: STDDIE@readytechnology.com



**PS-O 5/8 - 11 only

Threaded Shank Selection

| Diameter O | Length B | Length Thread C | Catalog Number |
|------------|----------|-----------------|----------------|
| 1" | 13/4" | 1 3/4 | PS-0 |
| 1 1/2" | 2" | 1 | PS-1 |
| | | 1 1/4 | PS-2 |
| | | 1 3/8 | PS-3 |
| | | 1 1/2 | PS-4 |
| | | 1 5/8* | PS-5 |
| | | 1 3/4 | PS-6 |
| | | 2* | PS-7 |
| | | 2 1/4 | PS-8 |
| | | 2 1/2* | PS-9 |
| 1 9/16" | 2" | 1 | PS-11 |
| | | 1 1/4 | PS-12 |
| | | 1 3/8 | PS-13 |
| | | 1 1/2 | PS-14 |
| | | 1 5/8* | PS-15 |
| | | 1 3/4 | PS-16 |
| | | 2* | PS-17 |
| | | 2 1/4 | PS-18 |
| | | 2 1/2* | PS-19 |
| 2" | 2 3/4" | 1 1/4 | PS-21 |
| | | 1 3/8 | PS-22 |
| | | 1 1/2 | PS-23 |
| | | 1 5/8* | PS-24 |
| | | 1 3/4 | PS-25 |
| | | 2* | PS-26 |
| | | 2 1/4 | PS-27 |
| | | 2 1/2* | PS-28 |
| 2 1/2" | 2 3/4" | 1 1/4 | PS-31 |
| | | 1 3/8 | PS-32 |
| | | 1 1/2 | PS-33 |
| | | 1 5/8* | PS-34 |
| | | 1 3/4 | PS-35 |
| | | 2* | PS-36 |
| 2 1/4 | PS-37 | | |
| 2 1/2* | PS-38 | | |
| 3" | 2 3/4" | 1 1/4 | PS-41 |
| | | 1 3/8 | PS-42 |
| | | 1 1/2 | PS-43 |
| | | 1 5/8* | PS-44 |
| | | 1 3/4 | PS-45 |
| | | 2* | PS-46 |
| | | 2 1/4 | PS-47 |
| 2 1/2* | PS-48 | | |

Pertinent Die Set Standards

| | |
|-------------------------------|--------------------------|
| Flatness Plates | .0005 per lineal foot |
| Parallelism Plates | .001 per lineal foot |
| Thickness Plates | ±1/16 stock sets |
| Thickness Plates | + 1/16 -1/8 special sets |
| Shank Diameter | + .000 -.002 |
| Guide Pins Squareness | .001 in 6 inches |
| Guide Pins Parallelism | .001 in 6 inches |
| Guide Bushings Squareness | .001 in 6 inches |
| Guide Bushings Parallelism | .001 in 6 inches |
| Parallelism Assembled Die Set | .0015 per lineal foot |

Blanchard Ground Stripper Plates

- Burned edges
- Thickness +1/16 / - 0
- AISI 1020 steel available from stock

| Overall Size | Thickness | Overall Size | Thickness |
|----------------|-----------|----------------|-----------|
| SP - 6" x 18" | 1/2 | SP - 18" x 18" | 1/2 |
| | 3/4 | | 3/4 |
| | 1 | | 1 |
| | 1 1/4 | | 1 1/4 |
| SP - 10" x 18" | 1 1/2 | SP - 12" x 24" | 1/2 |
| | 1 | | 3/4 |
| | 1 1/4 | | 1 |
| | 1 1/2 | | 1 |
| SP - 14" x 18" | 1/2 | SP - 24" x 25" | 1/2 |
| | 3/4 | | 3/4 |
| | 1 | | 1 |
| | 1 1/4 | | 1 |

* stock lengths